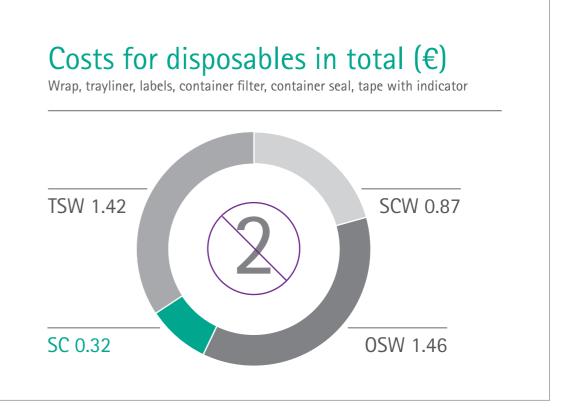
COSTS OF STERILE PACKAGING ALTERNATIVES

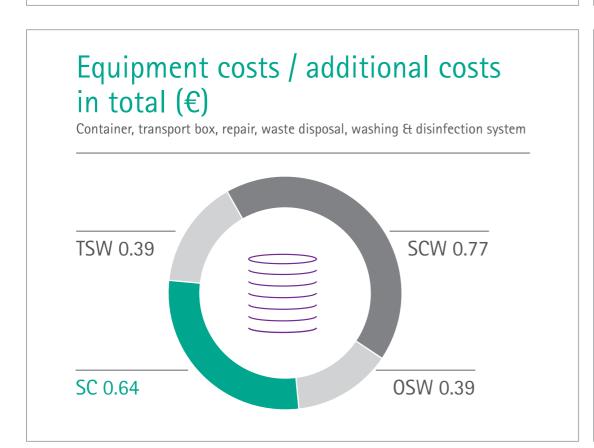


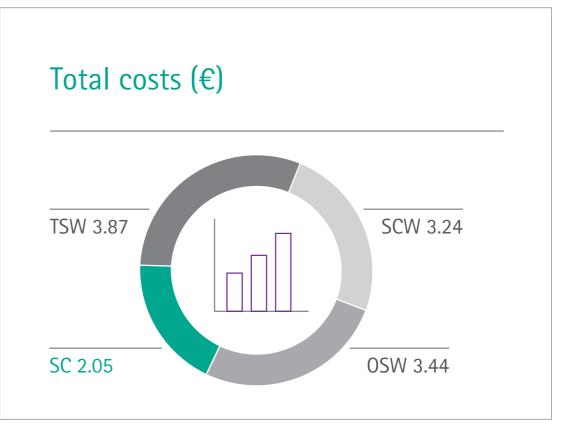




Personnel cost in total (€) Handling, using, removing and disposing of wrap TSW 2.05 SC 1.09 SC 1.09 OSW 1.58







33 additional scenarios: SC always associated with the lowest costs



PERSONNEL COSTS

Not relevant

MATERIAL COSTS

75%

75%

To summarize: Even a significant change of parameters did not change the ranking of SC in the result.

machine capacity